

5

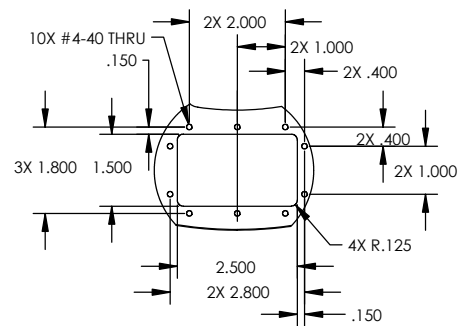
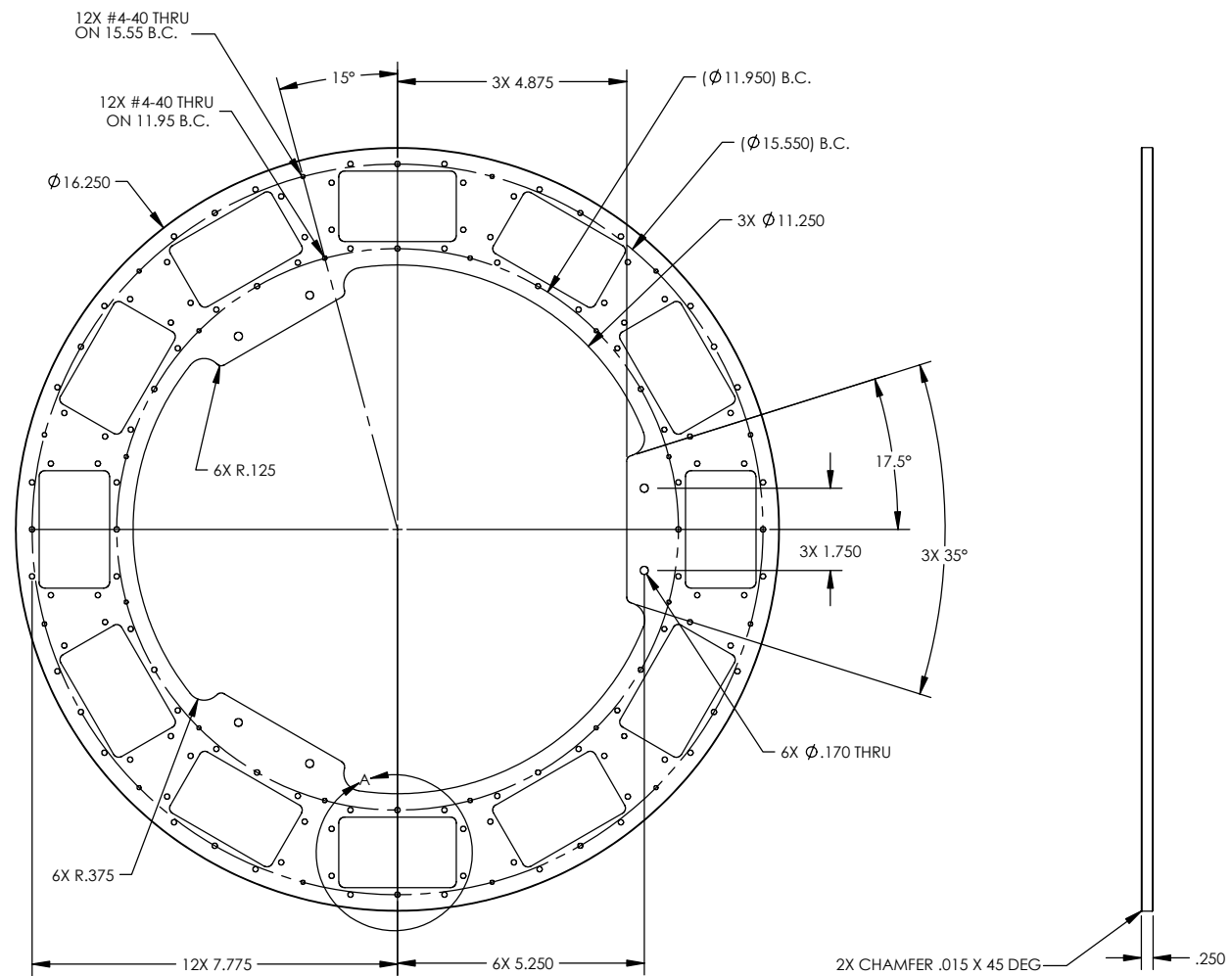
4

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1

ZONE	REV	DESCRIPTION	DATE
	B	DR HOLE WAS 4.25	9/12/2003
	C	ADDED CENTER CUTOUT	9/15/2003
	D	MOVED #4-40 HOLES	9/16/2003



DETAIL A

NOTES:  
1. TWO-HOLE PATTERN TO BE ROTATED EVERY 120 DEGREES.

<b>UNLESS OTHERWISE SPECIFIED:</b>		<b>High Precision Devices</b>			
DIMENSIONS ARE IN INCHES		1668 Valtrec Lane, Suite C, Boulder, Colorado 80301			
DECIMAL TOLERANCES:		Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com			
X $\pm .030$ .XX $\pm .015$ .XXX $\pm .005$		TITLE: <b>p02101-137 80 mK plate</b>			
ANGULAR TOL: $\pm 1^\circ$ SURFACE ROUGHNESS: $\sqrt{10}$		CONFIGURATION: <b>00-Default</b>			
INTERNAL AND EXTERNAL SURFACE		SIZE QTY PER ASSM: <b>1</b> SCALE: <b>1:2</b> SHEET <b>1</b> OF <b>1</b> REV			
INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010		DATE: <b>5/19/2004</b> DRAWN BY: <b>C. Danaher</b>			
CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°		D			
MATERIAL: <b>OF Copper</b>					
FINISH: <b>N/A</b>					